

D4165-11
Job Sheet 169998

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200



Part No: D4165-11 Job Qty: 2 ea
Part Name: Door Cover Panel
Part Weight: 0 lbs
Job Created: 1/5/18
Due Date: 1/26/18
Type: SOLD
Created By: Mario Poulin
Job Tracking No:
Status: Scheduled
Priority: Medium
Note: DWG REV B SHEET 7 IPP Rev: A 11.03.09 new issue DD ver: EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Setup Run Hrs	Workcenter / Supplier		Lead Time	Sign-off
						Standard	Workcenter/Supplier		
90	Start up Operation	2 Ea	1/25/18	0.00	0.00		Start Up Waterjet		SC 18/01/08
100	Waterjet	2 pcs	1/25/18	0.09	0.21		Waterjet1		SC 18/01/08
110	QC	2 pcs	1/25/18	0.00	0.00		QC2 Waterjet-3		SC 18/01/08
120	QC	2 pcs	1/25/18	0.00	0.00		QC8-4		SC 18/01/08
130	HandFinish	2 pcs	1/26/18	0.00	0.29		HandFinish1		2018/01/15 JSC
135	QC	2 pcs	1/26/18	0.00	0.00		QC7-3		AT 18/01/18
140	Packaging	2 pcs	1/26/18	0.00	0.00		Packaging3		AT 18/01/18
150	QC21-SA	2 Ea	1/26/18	0.00	0.00		QC21		AT 18/01/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.040	3	81	0	0

Part Specifications

Specifications could not be found.

Plex 1/5/18 1:00 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS			
Part No. _____		Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐
NCR No. _____					

Date : _____ Step #: _____ QTY Effective : _____ MRB (QSI042) Approval _____

Description Work Order Deviation

Disposition

d By

Supervisor
ification

Coordinator
aval

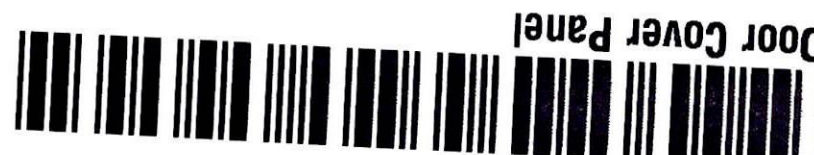
Wrong
Dimensions
Tolerance
Correct
/Missing
red

Job No: 169998
Mfg Date: 01/11/18

Start up Operation

D4165 - 11

PART NO:
Revision:
Operation:
Change No:



5031544



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CANADA
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Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Force ☐	
Design ☐	Operator ☐	Bending ☐	
Doc/Data ☐	Offset/Setup ☐	Centre Not Co ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ri ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐		
		OTHER : _____	

Countersink ☐
Cut Too Short ☐
Instructions Incomplete/Unclear ☐
Drill Holes ☐

Off-set ☐
Mislabeled ☐
Fit/Function ☐
Misaligned/off center ☐
Finish ☐
Misread ☐
Turning Sequence ☐

